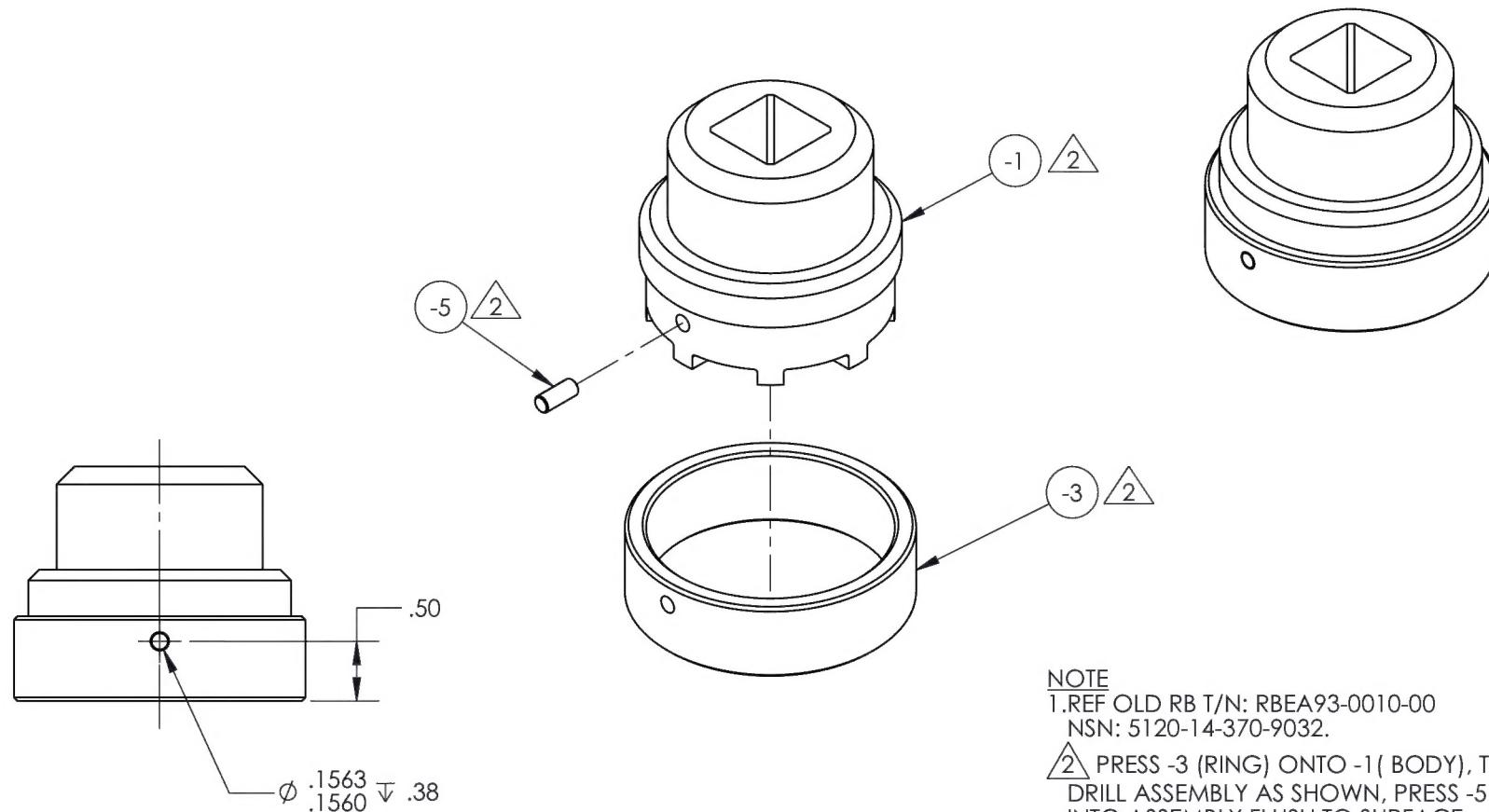


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1	15-0001	UPDATED TO NEW DRAFTING STANDARD. -1 CH'D MATERIAL WAS 4140 Q&T IS 4140/4142 Q&T.	1/8/2015	RJC	JAG

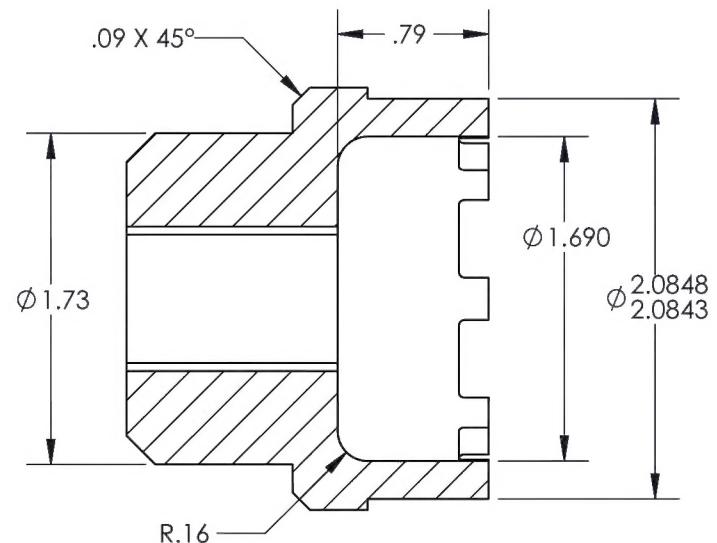
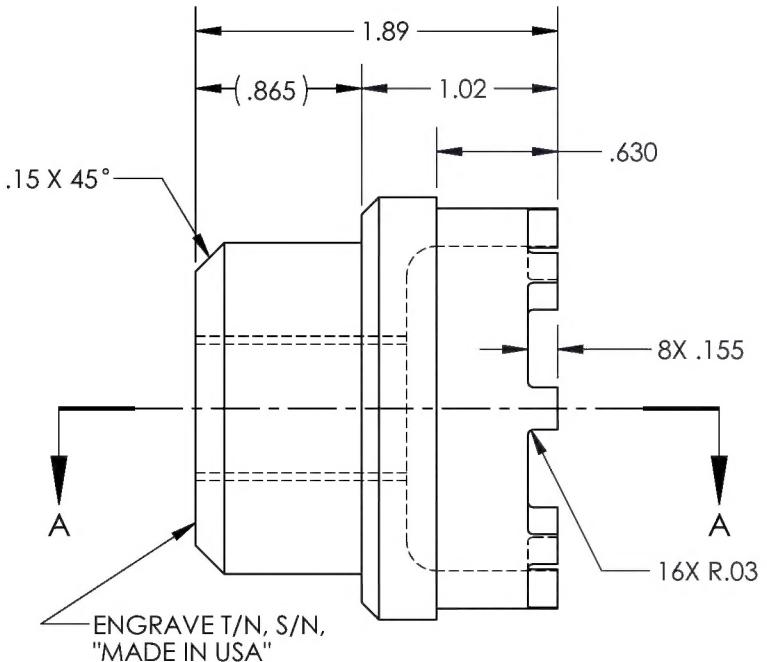


ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		-1	1	BODY		4140/4142 Q&T		2
		-3	1	RING		CARBON STEEL TUBE		3
	B/O	-5	1	PIN		STEEL	Ø5/32 X 3/8 (MCMASTER-CARR #98381A486)	1

TITLE			REV
DWG NO.			1
MAT'L	DRAWN BY:	GILBERT	
UNLESS OTHERWISE SPECIFIED	APPROVED	D Weil	
DIMENSIONS ARE IN INCHES	HEAT TREAT		
.XXX ± .005	FINISH		
.XX ± .01	ANGLES ± 5°		
.X ± .1	SPEC		
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	EUROCOPTER		
SCALE	1:1.5	DATE	5/27/2011
			SHEET 1 OF 3

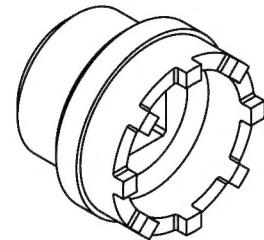
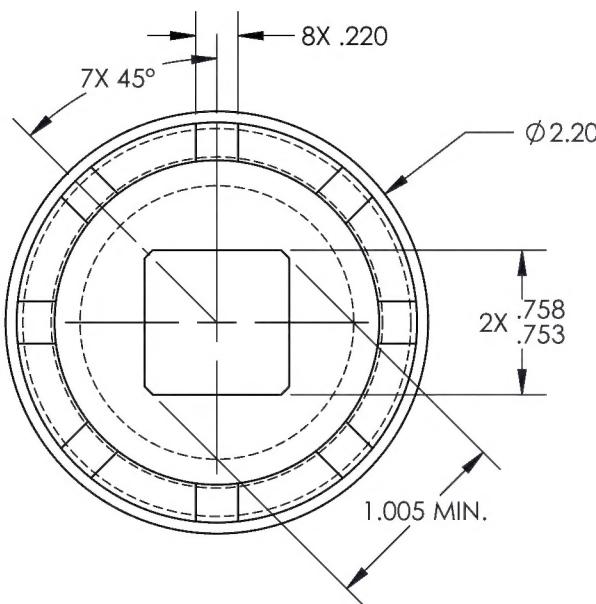
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REVISONS		
REV	ECR	DESCRIPTION
1	15-0001	-1 CH'D MATERIAL WAS 4140 Q&T IS 4140/4142 Q&T.
		DATE 1/8/2015 INITIAL RJC APPROVED JAG



SECTION A-A
SCALE 1 : 1

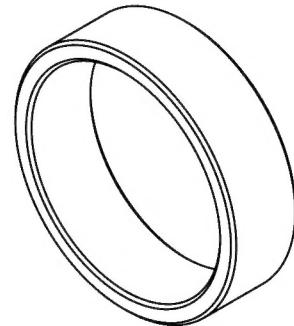
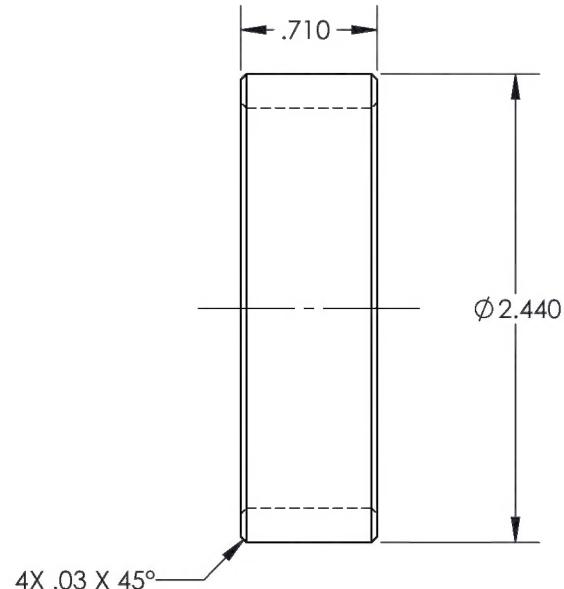
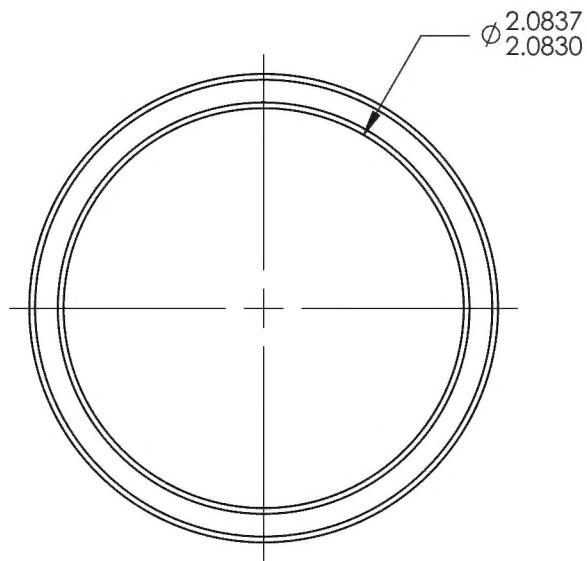
(1)
BODY



DART AEROSPACE	
TITLE IGB TGB NUT WRENCH TOOL	
DWG NO. RBE703A93-0010-00-1	REV 1
MAT'L 4140/4142 Q&T	DRAWN BY: GILBERT
APPROVED <i>D Weil</i>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
XXX ± .005	FRACTIONS ± 1/8
XX ± .01	ANGLES ± 5°
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FINISH CAD PLATE YELLOW
	SPEC QQ-P-416F, TYPE II, CLASS II
	USED ON MODEL
	EUROCOPTER
SCALE 1:2	DATE 5/27/2011
	SHEET 2 OF 3

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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(3)
RING

DART AEROSPACE	
TITLE	IGB TGB NUT WRENCH TOOL
DWG NO.	RBE703A93-0010-00-3
MAT'L	CARBON STEEL TUBE
DRAWN BY:	GILBERT
APPROVED	D Weil
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005	FRACTIONS ± 1/8
.XX ± .01	ANGLES ± 5°
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	FINISH CAD PLATE YELLOW
	SPEC QQ-P-416F, TYPE II, CLASS II
	USED ON MODEL
	EUROCOPTER
SCALE	1:1
DATE	5/27/2011
SHEET 3 OF 3	